ROTHENBERGER INDUSTRIAL

Art. Nr. 035498

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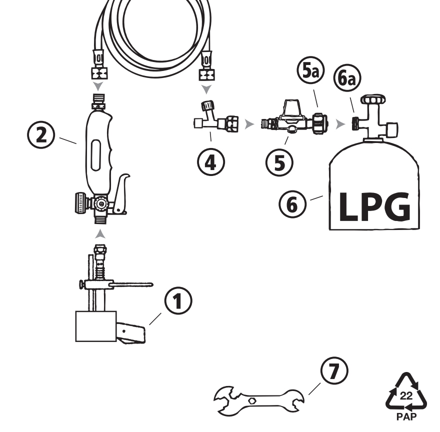

HU ALKATRÉSZ JELÖLÉS / SZÁLLÍTMÁNY tetőcsatorna-forrasztókészlet

1 Lágyforrasztó páka 250 g, rézzel kovácsolt, felállító berendezéssel és szélvédővel
2 Kézi fogantyú biztonsági szeleppel
3 Csővezeték, belső átmérő 4 mm, kétoldali csatlakozó R3/8", 2 m hosszú (max. megengedett hosszúság: 5 m)
4 Tömlőtörés biztosíték (speciális tartozék)
5 Propán-szabályozó (nincs a szállítmányban)
5a Beépített tömítés (nincs minden változatban / országban)
6 LPG többcélú palack (nincs a szállítási terjedelemben)
6a Beépített tömítés (nincs minden változatban / országban)
7 Égőkulcs

IS LÝSING Á HLUTUM / MÓTTEKNIR HLUTAR Þakrennulóðunarsett

1 Lóðbolti fyrir veika lóðun 250 g, úr kopar með stöðufestingu og vindvörn
2 Handfang með öryggissparloka
3 Slönguleiðsla, innanmál 4 mm, tengi báðum megin R3/8", lengd 2 m (leyfileg hámarkslengd: 5 m)
4 Umframflæðisloki (sérstakur viðbótarbúnaður)
5 própanstillir (fylgir ekki með sendingunni)
5a Innbyggð þétting (Ekki í öllum gerðum/löndum)
6 Endurvinnanlegar LPG-flöskur (Fylgja ekki með sendingunni)
6a Innbyggð þétting (Ekki í öllum gerðum/löndum)
7 brennaralykill

IT DENOMINAZIONE DELLE PARTI / DOTAZIONE DI FORNITURA Set di saldatura per grondaie

1 Saldatore dolce da 250 g, fucinato a rame con dispositivo di posizionamento e protezione antivento
2 Impugnatura con valvola di sicurezza e risparmio
3 Tubo flessibile, diametro interno 4 mm, attacco ambedue i lati R3/8", lunghezza 2 m (lunghezza max. consentita: 5 m)
4 Dispositivo di protezione contro la rottura del tubo flessibile (accessorio speciale)
5 Regolatore di propano (Non compreso nella fornitura)
5a Guarnizione integrata (Non per tutti i modelli / paesi)
6 Bombola riutilizzabile LPG (Non compresa nella fornitura)
6a Guarnizione integrata (Non per tutti i modelli / paesi)
7 Chiave per bruciatore

LT DALIŲ PAVADINIMAI / TIEKIAMAS KOMPLEKTAS Stogo latakų litavimo komplektas

1 Litavimui minkštu lydmetaliu skirtas lituoklis 250 g, varinis, kaltas, su pastatymo įtaisu ir apsauga nuo vėjo
2 Rankena su apsauginiu ekonomišku vožtuvu
3 Žarna, vidinis skersmuo 4 mm, jungtis abiejose pusėse R3/8", ilgis 2 m (maks. leidžiamas ilgis: 5 m)
4 Žarnos nutrūkimo apsaugos įtaisas (specialus priedas)
5 Propano reguliatorius (tiekiamame komplekte nėra)
5a Sumontuotas tarpiklis (ne visuose modeliuose / šalyse)
6 Daugkartinio naudojimo LPG balionas (tiekiamame komplekte nėra)
6a Sumontuotas tarpiklis (ne visuose modeliuose / šalyse)
7 Degiklio raktas

LV SASTĀVDAĻU APZĪMĒJUMI / PIEGĀDES KOMPLEKTĀCIJA Ūdens tekņu lodēšanas komplekts

DE TEILEBEZEICHNUNG / LIEFERUMFANG Dachrinnenlötset

DE Gebrauchsanweisung

Wichtig: Lesen Sie diese Gebrauchsanleitung aufmerksam durch, um sich mit dem Gerät vertraut zu machen, bevor Sie den Gasbehälter anschließen. Bewahren Sie die Anweisung auf, um sie von Neuem lesen zu können.

= Achtung Heiß = Schutzbrille tragen = Bedienungsanleitung lesen

Sicherheitshinweise

Maßnahmen vor Anschließen der Gasflasche
- Verwenden Sie ausschließlich die beschriebenen Behälter/Brennerteile.
- Die Verwendung nicht empfohlener Behälter/Brennerteile kann gefährlich sein.
- Nur vorgeschriebene Ersatzteile verwenden.
- Nie eine Gasflasche anschließen, ohne vorher die auf ihr angebrachten Instruktionen zu lesen.
- Überzeugen Sie sich vor Anschluss des Gasbehälters, dass die Dichtung (zwischen Druckregler und Gasbehälter) vorhanden und in gutem Zustand ist.
- Benutzen Sie kein Gerät mit beschädigten oder abgenutzten Dichtungen. Benutzen Sie kein Gerät, das leck oder schadhaft ist oder das nicht ordnungsgemäß arbeitet.
- Überprüfen Sie Schläuche auf Beschädigungen.
- Nie ein Gerät mit einem beschädigten Teil in Betrieb nehmen.
- Wechseln bzw. schließen Sie die Gasflasche an einem gut belüfteten Ort an, vorzugsweise im Freien und fern von allen möglichen Zündquellen, wie offenen Flammen, Zündflammen, elektrischen Kochgeräten und entfernt von anderen Personen.
- Den Regler am Handgriff schließen, bevor eine Gasflasche angeschlossen wird.
- Überzeugen Sie sich stets von der Dichtheit aller Verbindungsstellen und achten Sie darauf, dass immer eine gasdichte Verbindung hergestellt wird, bevor der Brenner gezündet wird.
- Rauchen ist beim Anschließen der Gasflasche verboten. Beachten Sie die Anweisungen zum Behälterwechsel. Den Zusammenbau immer vom Gasbehälter aus beginnen.
- Achtung vor Erwärmung der Gasflasche oder Anschmoren der Schläuche. Gegebenenfalls Zubehör wechseln

Betriebsbedingungen
- Das Gerät ist so aufzustellen, dass Umfallen oder Herunterfallen ausgeschlossen ist.
- Um die Gefahr des Flüssiggasaustritts zu verhindern, die Gasflasche nur senkrecht stehend benutzen.
- Das Gerät darf nicht unter Erdgleiche verwendet werden.
- Gerät nicht in der Nähe von Wärmequellen (Heizung, Ofen, offenes Feuer o.ä.) aufstellen.
- Nur in gut belüfteten Räumen betreiben, wobei die nationalen Anforderungen gelten:
  - Für die Versorgung mit Verbrennungsluft
  - Um die Ansammlung von gefährlichen Mengen an unverbranntem Gas zu vermeiden
- Betrieb nur weit entfernt von brennbaren Stoffen oder fettigen Materialien
- Fettfreie Schutzkleidung tragen.
- Achten Sie darauf, dass keine Dämpfe eingeatmet werden. Bei Lötarbeiten ist eine Absaugung zu verwenden.
- Verwenden Sie bei Lötarbeiten stets eine Schutzbrille.
- Bei Arbeitsunterbrechungen das Brennerteil stets schließen.
- Während des Betriebs ist das Gerät nicht ohne Aufsicht zu lassen, da bei evtl. Erlöschen der Flamme Gas ausströmen kann, welches dann eine Gefahrenquelle darstellt.
- Das Gerät stets von Kindern entfernt aufbewahren und vor deren Zugriff schützen.
- Bei Einsatz einer neuen Gasflasche und eines kalten Gerätes kann eine unregelmäßige Flamme auftreten, die nach kurzer Zeit nachlässt.
- Nach Gebrauch des Geräts, auch bei Kurzeinsatz, den Brenner nicht berühren, um Verbrennungen zu vermeiden.

VORSICHT! Zugängige Teile können sehr heiß sein. Kinder von Gerät fernhalten. Bei jedem Verlassen des Gerätes ist das Flaschenventil zu schließen und das Gerät vor unbefugter Inbetriebnahme zu sichern.

Verhalten bei Leckagen
Falls aus Ihrem Gerät Gas entweicht (Gasgeruch bzw. Blasenbildung beim Dichtheitstest), schließen Sie das Flaschenventil sofort, bringen Sie das Gerät nach draußen an einen Ort mit guter Luftzirkulation ohne Zündquellen, wo das Leck gesucht und behoben werden kann. Überprüfen Sie die Dichtheit Ihres Gerätes nur im Freien. Suchen Sie nie ein Leck mit einer Flamme, sondern benutzen Sie hierzu ein Lecksuchspray oder eine Seifenlauge! Halten Sie das Gerät so lange unter …

GB Instructions for use

Important: Read these instructions carefully so as to familiarise yourself with the appliance before connecting it to its gas container. Keep these instructions for future reference.

= Caution hot! = Wear eye protection = Read the operating manual

Operational Safety instructions

Before connecting to your gas cylinder
- Use only the recommended gas cylinders and burner components
- The use of other types of gas cylinders and burner components can be dangerous.
- Use only approved replacement parts.
- Never connect a gas cylinder to the device without first reading the instructions printed on the cylinder.
- Check that seal between the regulator and the gas container are in place and in good condition before connecting to the gas container.
- Never use the device if the seal is is damaged or worn. Never use the device if it is not airtight, damaged or does not function properly.
- Check hoses for signs of damage
- Never operate the device if any part is damaged.
- Gas cartridges may only be changed or connected in a well ventilated location, preferably outdoors and away from all possible sources of ignition such as open flames, pilot lights, electric cooking appliances and away from other persons.
- Shut the valve on the handle before connecting a to a gas cylinder.
- Make certain that all connections are air tight and always ensure that the gas connection is air tight before you light the burner.
- Is is prohibited to smoke while connecting the gas cartridge. Follow the instructions on changing the gas cylinder. Always start the assembly at the gas cylinder.
- Beware of heating up the gas cylinder or burning the gas hose. If necessary use alternate accessories

OPERATING CONDITIONS
- Set the system up in a position that prevents the burner tipping or falling over.
- To prevent the risk of liquefied gas escaping, the gas cylinder may only be used when it is standing upwards.
- The device may not be used underground.
- Do not use the device in the proximity of heat sources (radiators, oven, open fires or similar).
- Use the system only in well-ventilated spaces. Observe applicable national regulations:
  - On the air supply
  - On preventing the accumulation of dangerous amounts of un-burnt gas.
- Use the burner only well away from inflammable or oily materials.
- Wear protective clothing which is clean and free of oil
- Be sure not to inhale any fumes produced. Use an extraction system when soldering.
- Always wear protective goggles when soldering.
- Always close the regulator valve when you take a break from work.
- The device may not be left unattended during operation as gas can escape if the flame goes out. This is potentially dangerous.
- Always store the system out of the reach of children and prevent children from gaining access to the system.
- An unregular flame can be produced for a short while if a new gas cylinder is connected to a cold burner.
- To prevent the risk of burns, do not touch the burner after use, even if the device has only been in use for a short while.

Caution: Accessible parts can be very hot. Keep children away from the device. Always close the cylinder valve when you leave the appliance unattended and make sure that it cannot be operated by unauthorised persons.

What to do in case of a leak
If gas escapes from the system (smell of gas or emergence of gas bubbles during a soapy water test), close the gas cylinder valve and take the system outdoors immediately to a well-ventilated location away from sources of ignition where the leak can be safely detected and repaired. Take the device outdoors before checking for leaks. Never check for leaks using a flame; always use a soapy solution or a leak detection spray! Keep the system under close observance until the leaked gas has dissipated completely.

SCOPE OF USE

This is a profession roofing and guttering set. Use of the product for any other purpose and / or modification of the product count as misuse and can be highly dangerous and is forbidden.

The appliance is specially designed for soldering guttering and drainpipes and general soldering work on copper, galvanised steel and zink plates up to 1.5 mm thick.

The soldering burner is fitted with a wind deflector for improved wind resistance, which also reduces soldering time considerably. Ideal for outdoor work.

This appliance may only be used with propane or wiith propane-butane mixtures and with the provided pressure regulator. This appliance shall only be used with LPG refillable cylinders. It can be dangerous to connect the burner to other types of gas containers.

Commercial users must employ a hose failure safety device (Art. No. 035925E) when using the appliance. This is also recommended for home users. The device can be purchased from the manufacturer.

TECHNICAL SPECIFICATIONS

Flame temperature	up to 2000°C
Working temperature	up to 800°C Use the working temperature to determine suitable fluxes, soldering and brazing rods for the ROTHENBERGER INDUSTRIAL range.
Gas type	Propane, propane/butane mix
Appliance category:	Propane vapour pressure
Working pressure:	max. 4 bar, 8 kg/h
Injector diameter (Handle):	0.25 mm
Gas consumption / performance Injector diameter (burner)	17 mm Soldering iron adapter > 200 g/h / 2.8 kW / 0.25 mm
Burner markings Burner handle	17 mm Ø: P17R ROTHENBERGER Industrial P
The burner may not be used without a constant pressure regulator fitted. This appliance shall only be used with LPG refillable cylinders and only in the open or in well-ventilated rooms. Keep children away from the device!	

Scope of use

Connecting to a gas cylinder

Proceed as follows to connect the appliance to a gas cylinder:
- Ensure that all valves are closed.
- Check that the seal between the regulator and the gas container are in place and in good condition before connecting to the gas container. Depending on the version / country, the seal may be located in the pressure regulator connection, in the gas cylinder connection or in both connections. In case of doubt, please contact your local gas dealer.
- Check the condition of the hose and regulator each time before using the burner. Do not use a hose or regulator that is damaged or worn.
- Connect the pressure regulator to the gas cylinder. Ensure that the direction of rotation of the thread is correct (there may be differences according to country).
- Install the hose failure safety device, if available.
- Connect the gas hose to the pressure regulator and to the appliance. The hose end connector and the appliance connector have left-handed threads.
- Fit the burner to the handle.
- Tighten the connection with the burner wrench (supplied). Do not exert excessive force to prevent over-tightening or damaging the threads.
- Open the cylinder valve. Ensure that all the connections are tight. Use a leakage detection spray or soapy water for this purpose. The connections may have to be re-tightened.
- Do not use the device if there is a leak in the system.

LIGHTING AND EXTINGUISHING THE BURNER

Proceed as follows to ignite and adjust the flame:
- First open the cylinder valve and subsequently the regulator valve on the handle. Observe the marked direction of rotation (+: anti-clockwise; -: clockwise).
- When using a freshly filled gas cylinder and especially when using smaller burners it is important to wait a short time until any air in the system clears.
- Apply a flame to the lower edge of the burner opening (with the safety lighter supplied or with a gas ligher).
- Open the regulator valve on the handle further.
- The burner retains the preset flame level when the economy valve lever is not depressed. Press the economy valve lever to produce a larger flame.
- Release the economy valve lever during short breaks in your work.
- Avoid twisting the hose.

FINISHING WORK - EXTINGUISHING THE FLAME

- After using the device first shut the gas cylinder valve.
- Be sure to burn off any gas remaining in the torch and be sure that the flame is extinguished before you put the device down.
- Shut the regulator valve on the handle once the flame has gone out.
- Allow the appliance to cool down as certain parts of the system can become very hot even after the device has been used for only a short period.
- The device must be allowed to cool down completely before disassembly and storage!

Maintenance and storage

CHANGING THE GAS CYLINDER

- The gas cylinder may be changed only in the open, well away from sources of ignition and other persons.
- Close the cylinder valve and the appliance valve.
- If the appliance was in use, ensure that the flame has completely extinguished and let the appliance cool down completely.
- Unscrew the gas regulator and remove it.
- Proceed as described in the section 'Connecting to a gas cylinder'.

Cleaning

Clean the system regularly with a dry cloth. Do not use aggressive cleaning agents, solvents or petroleum spirit. Cleaning the copper soldering tips with a pumice or a wet sponge.

General Maintenance

- The machine contains no user-serviceable parts.
- The injector does not require cleaning.
- Do not modify the appliance in any way.
- Repairs may only be carried out by a competent person. Otherwise contact the manufacturer. See the address at the back of the manual.

STORAGE AND TRANSPORT

- If the burner is not to be used over longer periods, keep it at a safe, cool, dry and well-ventilated place out of the reach of children.
- Protect the gas cylinder from sunlight and never expose it to temperatures above 50°C.
- The gas tank must be detached if the burner is not to be used over longer periods, or if it is to be transported.
- Reusable tanks must always be refilled at authorised companies. Improper refilling can lead to serious accidents.
- In general, all national regulations regarding operation, transportation and storage must to be followed.

RECYCLING

Worn out tools must be recycled at a suitable recycling facility. Do not dispose of in the household waste. For further information contact your local authority. Dispose of the packaging material according to the type of material and accordingly to any local regulations.

FR Mode d'emploi
BG Инструкции
CZ Návod na použití
DK Brugsanvisning
EE Kasutusjuhend
ES Instrucciones de uso
FI Käyttöohjeet
GR Οδηγίες χρήσεως
HR Upute za uporabu
HU Használati utasítás

IS Notkunarleiðbeiningar

Mikilvægt: Lesið þessar notkunarleiðbeiningar vandlega til þess að fá allar upplýsingar um tækið áður en þið festið gasílátið við. Geymið leiðbeiningarnar til þess að geta lesið þær aftur.

= Viðvörun heitt = Notið hlífðargleraugu = Notkunarleiðbeiningar lesen

Öryggisleiðbeiningar

Ráðstafanir áður en glasflaskan er fest við
- Notið einungis ílát/brennarahluta sem lýst er.
- Notkun íláta/brennarahluta, sem ekki er mælt með, getur verið hættuleg.
- Notið einungis varahluti sem ætlast er til að séu notaðir.
- Festið aldrei glerflösku við án þess að lesa meðfylgjandi leiðbeiningar.
- Áður en þið festið gasílátið við skuluð þið ganga úr skugga um að þéttingin (á milli þrýstistillis og gasílátsins) sé til staðar og í lagi.
- Notið ekki tæki sem er með skemmdum eða slitnum þéttingum. Notið ekki tæki sem er með leka eða skemmt eða virkar ekki samkvæmt fyrirmælum.
- Gangið úr skugga um að slangan sé ekki skemmd.
- Aldrei má taka tæki með skemmdan hluta í notkun.
- Skiptið um eða festið glasflöskuna á vel loftræstu svæði, helst úti við og í fjarlægð frá öllum hugsanlegum kveikjugjöfum, s.s. opnum eldi, logum, rafmagnseldunarbúnaði og í fjarlægð frá öðrum einstaklingum.
- Lokið stillinum á handfanginu áður en gasflaska er fest við.
- Gangið úr skugga um að öll samskeyti séu þétt og gætið þess að gasþétt tenging sé til staðar áður en kveikt er á brennaranum.

IT Istruzioni per l'uso

LT Lietošanas instrukcija

LV Naudojimo instrukcija

NL Gebruiksaanwijzing

NO Bruksanvisning

PL Instrukcja użytkowania

PT Instruções de uso

RO Instrucţiuni de utilizare

RU Инструкция

SE Bruksanvisning

SI Navodila za uporabo

SK Návod na použitie

TR Kullanma Kılavuzu